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Approvals

The majority of Arcoelectric products are covered by international approvals. These will assist you in obtaining worldwide approval of your own products.

Europe The ENEC mark replaces national approval marks for switches complying with product standard EN61058-1.

America Switch approvals to UL1054.

Canada Switch approvals to CSA C22.2 No.55-M1986.

Our North African and China factories are also approved by these authorities.

Quality Assurance Approval



We are a BSI Registered Firm to BS EN ISO 9001: 2000.

Certificate No: FM 14821.

Appliances bearing the mark are able to circulate freely in Europe. Products in this catalogue, when fitted correctly, comply with the requirement insofar as it relates to them.

RoHS

The RoHS (Restriction of use of certain Hazardous Substances) directive came into force on 1st July 2006. All Arcoelectric products are fully compliant.

Product from stock

For stock product availability please call our sales office or contact your nearest agent or distributor, listed on page 108 of this catalogue.

4-9 technical data



technical data

10 - 33 rocker switches



rocker switches

34 - 38 lever switches



lever switches

39 - 48 push switches



push switches

49 - 51 vandal resistant switches



vandal resistant switches

52 - 55 slide switches



slide switches

56 - 60 snap-action & safety switches



snap action switches

61 - 65 refrigerator switches



refrigerator switches

66 - 69 rotary switches



rotary switches

70 - 84 indicators



indicators

85 - 87 IEC sockets



IEC sockets

88 - 89 fuseholders



fuseholders

90 - 105 electronics



electronics



production



6 Million Products

Every month we assemble over six million switches, indicator lights, fuseholders and IEC sockets.

3 Manufacturing Centres

Almost all component parts used in our products - mouldings, pressings, springs and turned parts, are manufactured in our own production centres, then assembled and tested automatically.

International Manufacturing

Our three manufacturing sites in the UK, Tunisia and China are responsive to global supply chains.

52 Injection Moulding Machines

Working at pressures up to 80 tons, our moulding machines deliver over 250 million components each year.

60,000 Miniature Springs

Some only a millimetre or so in diameter, are wound each hour. Every one will be measured and tested.

15 Power Presses

We manufacture over 200,000 contacts and terminals every hour.



Automated Testing

Each assembly machine tests the electrical and mechanical function of every completed product.

10,000,000 turned parts/year

Stainless steel and brass components manufactured on high precision CNC machines operating 24 hours a day.

Tooling - In-house

A fully equipped toolroom manufactures and maintains the jigs, press and mould tools we use each day.

Flexibility of response

Twenty-four hour running allows a positive response to customer requests and ensures a competitively priced finished product.

Research & Development

Our designers will work with you to achieve practical solutions which satisfy your particular design criteria.

Specials

For colour matching and special printing, our flexible in-house production will provide a competitive solution.

Arcolectric is the largest manufacturer of appliance switches in the UK and is a globally recognised brand.

Technical Information - Switches and Fuseholders

Most major technical information is shown on each specific product page, other details are grouped here for easy reference. Details shown here apply to most switches and fuseholders. Snap-action switches (pages 48-49, 51 and 56-59), indicators (pages 70-84) and connectors (pages 85-87) have product specific information within the section.

MATERIALS	MOST PRODUCTS	EXCEPTIONS
Body and actuator (opaque)	Nylon 6.68300V, 1900V, 0916V & 0911V bezels & actuators are stainless steel 0600 and 3900 actuators are plated brass
Actuator (transparent)	Polycarbonate	
Current carrying parts	Copper Alloy	
Contact points	Silver AlloyN/A for 0055/56, 0600/2, 0916-0920, 0017, 2000 & 3005/3006. Gold plated for 1100.

PROPERTIES

Electrical

Class II compliant	ConfirmedIEC Sockets
Electrical life (Operations)	>10k, many >50kSee relevant page for details
Mechanical life (Operation)See relevant page for details	
Contact resistance (switches) new condition	<100m Ω (at 12Vdc, 1A)For 1100 & 2000 call sales
Contact resistance (fuseholders) new condition5m Ω (average)	
Insulation resistance	>20M Ω	
Dielectric strength:		
across open contacts	>1kV	
between poles	>3kV	
between live parts and accessible metal	>4kV	
Comparative Tracking Index (CTI)	>250	
Temperature rise (terminals) at end of rated lifemax 30 $^{\circ}$ K (UL 1054), max 55 $^{\circ}$ K (EN 61058-1)	

PROPERTIES

Physical

Humidity resistance at 91-95% relative humidity (to subsequently comply with requirements of the Dielectric strength test)48hrs	
Impact resistance	>0.5Nm	
Storage temp. (1 year period)	<125 $^{\circ}$ CSome discolouration of terminals may occur
Flame retardancyUL94V2	
Solderability to BS 2011 pt.2.1T - (with an iron)6 secs at 350 $^{\circ}$ C	
Angular movement \pm 4 $^{\circ}$ overall (where applicable)38 $^{\circ}$1250, 6000, 8500, 8550, 8600, 8650, 8800 - 26 $^{\circ}$
Force to operate2.ON - 20.ONCall sales for specific values

INGRESS PROTECTION

IP40 unless otherwise stated.

Higher ratings where available will be shown on the relevant catalogue page.

GENERAL INFORMATION

ALL SWITCHES

Heat and Fire resistance Category D.

ALL PRODUCTS

Solder terminals should not be fitted with “Push on”, “QD” or “Fast on” type cable connectors.

Panel holes must be punched in the direction of insertion.

μ = micro gap switch contacts <3mm.

All products should be applied, installed and maintained by the customer using competent persons in accordance with good electrical practice. Products should be tested by the customer in the application to ensure suitability. Special care should be taken not to expose switches to water, dust, corrosive chemicals, silicone, excessive solder flux, cyanoacrylate adhesives, severe impact, extremes of temperature, electrical supply voltage or load current in excess of the specified limits.

Transparent lenses on indicator lights and lit switches are moulded in polycarbonate, a material which is attacked by organic chemicals and animal or vegetable fats. Please contact sales for advice on these products.

For performance in accord with the stated ratings, switch actuators should be fully depressed and fully released during operation.

WEIGHTS OF OUR MOST FREQUENTLY SUPPLIED PRODUCTS, not including packaging.

Product	gms	Product	gms	Product	gms	Product	gms	Product	gms
0055, 0056	5.7/6.8	1091FH	12.6	1700H	8.4	5567	14.3	8550	4.8
0305	32.9	1100	2.0	1750H	13.2	6050	13.58	8553	5.2
0333	4.5	1250SP	5.9	17500	25.6	6053	14.15	8600	3.5
0345	8.9	1250DP	7.0	2000 2pos C SP	3.8	7000	10.4	8620	4.3
0340 sw only	7.12	1300	5.7	2000 2pos C DP	4.5	7050	12.3	8650	6.3
0430	5.5	1350	11.2	2000 5pos A SP	6.3	7053	12.9	8670	8.5
0589	3.5	1500	5.7	2000 5pos A DP	7.3	8250	4.9	8800	2.9
0711-1S	16.6	1520	6.6	T2225B	5.0	8300	4.0	9100	20.0
0712-S	27.8	1550	11.2	2950	5.3	8350	5.0		
0717-1S	22.4	1553	11.8	3111	11.8	8350RP	34.0		
0900S/L	2.6/2.9	1570	12.7	5500	7.1	8353	5.9		
1048	2.8	1584-1589	11.1	5503	7.8	8500	3.8		

Technical Information - Indicators

The majority of Arcoelectric indicator lights can be supplied with alternative light sources:

Neon, Fluorescent, Filament lamp or LED.

NEON and FLUORESCENT LAMPS

Colours

Available with Red, Amber, Green, Blue or Clear lenses.

Maximum striking voltages

Standard brightness types 65Vac 90Vdc.

High brightness types 85Vac 135Vdc.

High brightness types are usually fitted.

Life

Typically 25,000 hours (Green fluorescent lamps 20,000 hours). (Measured to a point when the light output of the lamp is half its original level.)

The end of life for a neon lamp is not usually a sudden failure.

False signals due to long wiring

It is possible for neon or fluorescent tubes to glow when they should be off. The false signal is caused by the capacitance effect of fairly long wiring to the indicator being adjacent to other live cables. This effect can be prevented in most cases by fitting a 100k resistor across the supply wires close to the indicator assembly.

MATERIALS

Moulded bodies and bases	Nylon 6.6
Metal bodies and bezels	Chrome plated brass (except #)
Lenses	Polycarbonate
Terminals (most types)	Brass (electro-tin plated)
Terminals (exceptions)	Brass (flash silver* or nickel** plated)
Threaded metal nuts	Brass (nickel plated on 0275/7)
Other fixings	Call sales for details

* R9, 0061, 0062, 0430, 0480, 1090, 1091, 6030, 7030, 8630, 8580

** # 3130, 3160, 3161, 3221 have nickel plated terminals with steel screws and plated polyamide bezel trims

FILAMENT LAMPS

Colours

Available with Red, Amber, Green, Clear or Blue lenses.

LEDs - DC

Colours

Red, Yellow, Green, Blue and White.

Voltage

Basic voltage 2.0/2.2V. Some items are available with integral resistors for 12V use. For details of resistors required for higher voltages, please call sales.

Current

Maximum continuous forward current 20mA.

Life

>100,000hrs

LEDs - AC

Colours

Red, Yellow, Green, Blue and White.

Voltage

Rated up to 230V ac, suitable for use at 110V and 230V ac.

Current

<3mA

Life

>100,000hrs

TEMPERATURE RATING

Authority	with Terminals	with Wire leads	
		PVC	SILICONE
European	T125°C	T105°C	T125°C
UL	T65/75°C	T65/75°C	

SYMBOLS



Terminals
C 6.3, H 4.8, K 2.8



Wire leads
200mm long Standard



Solid wires
LED only



Panel hole size



Panel thickness



Temperature rating

DEGREE OF PROTECTION TO BS EN60529/DIN 0470

IP Ratings Guide

The IP classification system designates the degree of protection provided by an enclosure against solid objects or water ingress.

Table I shows degrees of protection against solid objects, Table II shows degrees of protection against water.

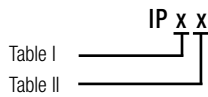


Table I (1st characteristic numeral)

Degree of Protection against solid objects

	0	Non-protected
	1	Protected against a solid object greater than 50mm, such as a hand.
	2	Protected against a solid object greater than 12.5mm, such as a finger.
	3	Protected against a solid object greater than 2.5mm, such as wire or a tool.
	4	Protected against a solid object greater than 1.0mm, such as wire or thin strips.
	5	Dust-protected. Prevents ingress of dust sufficient to cause harm.
	6	Dust tight. No ingress of dust.

Table II (2nd characteristic numeral)

Degree of Protection against water

	0	Non-protected
	1	Protected against dripping water.
	2	Protected against dripping water when tilted up to 15°.
	3	Protected against spraying water at an angle of up to 60°.
	4	Protected against splashing water from any direction.
	5	Protected against jets of water from any direction.
	6	Protected against heavy seas or powerful jets of water. Prevents ingress sufficient to cause harm.
	7	Protected against the effects of temporary immersion in water.
	8	Protected against the effects of continuous immersion in water.

Splashproof & Dust Resistant options for Switches

Suitability

A large number of Arcoelectric products have optional or designed-in resistance to moisture or dust. For detailed IP ratings call sales.

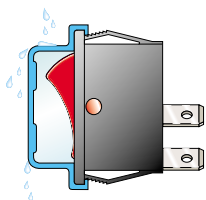
The suitability of these products for specific applications is subject to numerous factors including: mounting method and product orientation, air movement, pressure differential across the product, intensity of impinging liquid flow and application voltage.

Splashproofing does not imply total sealing, or resistance to corrosive atmospheres or substances.

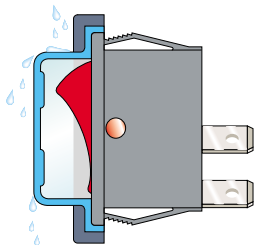
<p>Order code for splash/dust proofing options is shown under the illustration</p>	<p>Page 10</p> 	<p>Pages 12</p> 	<p>Pages 14</p> 	<p>Page 14</p> 	<p>Page 18</p> 
	<p>8800 Twin can be fitted with</p>  <p>L167 Push-on cover</p>	<p>8500 can be fitted with</p>  <p>L167 Push-on cover</p>	<p>8600 can be fitted with</p>  <p>L167 Push-on cover</p>	<p>8650 can be fitted with</p>  <p>L180 Push-on cover</p>	<p>6000 has integral water-thru feature and</p>  <p>G Snap-on cover option</p>

<p>Order code for splash/dust proofing options is shown under the illustration</p>	<p>Page 20</p> 	<p>Page 22</p> 	<p>Page 24</p> 	<p>Page 28</p> 	<p>Page 32</p> 
	<p>6050 has integral water-thru feature and</p>  <p>G Snap-on cover option</p>	<p>1500 and 1300 available with W or B Splashproof rockers or</p>  <p>G Snap-on cover</p>	<p>5503 can be fitted with</p>  <p>G Snap-on cover</p>	<p>1550 and 1350 available with W or B Splashproof rockers or</p>  <p>G Snap-on cover</p>	<p>R13 can be fitted with</p>  <p>L188 Push-on cover</p>

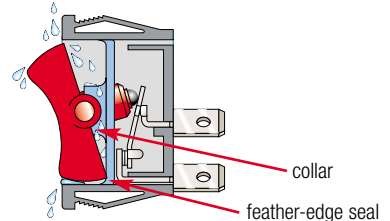
How they work



L167, L180, L188
Push-on splashproof/dustproof covers for rocker/push switches



G
Snap-on splashproof/dustproof cover & bezel for rocker switches



1500 W and 1500 B splashproof rockers
have internal feather edge seals and a close fitting collar to protect current carrying parts from moisture.
Option B has Hytrel moulded collar/seals for enhanced protection

The right system

The fitting of external covers or panel sealing washers will normally alter standard panel acceptance dimensions.

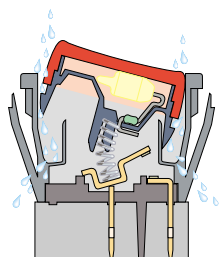
The fitting of external covers is not recommended for momentary (spring return) rocker or lever switches.

In all instances applications should be discussed with sales. We will advise you on the best system for your application.

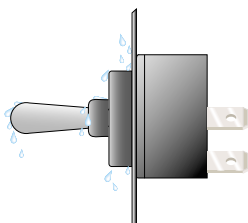
For full product details, dimensions and ratings refer to the catalogue page shown in the photograph (not to scale).

Order code for splash/dust proofing options is shown under the illustration	Page 34 	Page 36 	Page 38 	Page 40 	Page 47 
	3900 and 3950 have integral O-ring seal and can be fitted with	1700 and 1750 can be fitted with	0600 can be fitted with	8300 can be fitted with	0916V has integral seal
	 M539 or M1080 neck seal or cover	 M331, M539, M1080 covers or neck seals	 M331, M539, M1080 covers or neck seals	 L167 Push-on cover	

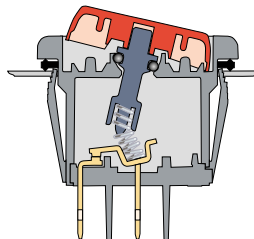
Page 49 	Page 50 	Page 51 	Page 63 	Page 64/65 
1900 has integral seal	8300V has integral seal	0911V has integral seal	3005 splashproof design	3100 and 3141 splashproof design
Page 34 	Page 30 			
3900 sealed	6100 sealed			



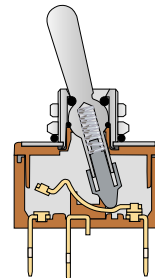
Integral Splashproofing
Integral splashproof system



Covers & Neck seals
(with nut fixing)
for lever switches



6100 series SP Waterproof Rocker Switches
IP67 Panel Seal



3900 series Sealed Metal Lever Switches
IP67 Panel Seal