

# TKM100 series



## Main features

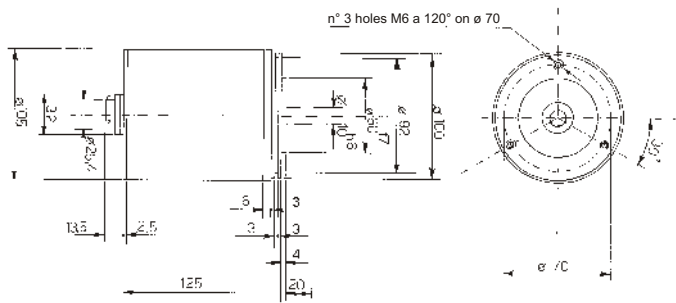
The multi-turn absolute encoder is a very complex device to which one or more reduction gears are connected in cascade to the main shaft. Each reduction gear is composed of different sprocket wheels that allow to reach a reduction ratio 10:1 or 16:1 and of a disc that codes the turns made by the input shaft of the gear itself. Therefore, the main shaft resolution disc of the encoder is multiplied by the reduction ratio and by the number of gears.

In theory, it is possible to connect an endless number of reduction gears, but, at the moment, a practical limit of three has been fixed, which allow the multiplication of the basic resolution by a 1,000 (10x10x10) or by 4,096 (16x16x16).

Thanks to these features, the multi-turn absolute encoder can code a high number of positions. These positions can represent both linear and rotary displacements and are absolutely reliable even after mechanical displacement, when the system is not connected to power supply.

The maximum available resolution is: 33,554,432 points equivalent to 8192 positions per 4096 turns.

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# TECHNICAL DATA SHEET: TKM100 series

## TECHNICAL CHARACTERISTICS

<b>Code</b>	<b>G</b> Gray <b>B</b> Binary	<b>D</b> BCD <b>E</b> Gray Excess 3
<b>Resolution</b>	CODE G o B: 2 - 4 - 8 - 16 - 32 - 64 - 128 - 256 - 512 - 1024 - 2048 - 4096 - 8192 CODE D o E: 10 - 20 - 100 - 200 - 250 - 400 - 500 - 1000 - 2000 - 4000	
<b>Number of turns</b>	CODE D o E: 36 - 72 - 90 - 144 - 180 - 288 - 360 - 720 - 900 - 1440 - 1800 - 2880 - 3600 CODE G o B: 16 - 256 - 4096 CODE D o E: 10 - 100 - 1000	

## MECHANICAL CHARACTERISTICS

<b>Assembly</b>	<b>SG</b> Servo - Brackets
<b>Dimensions</b>	See drawings
<b>Mass</b>	1,55 kg
<b>Slewing speed</b>	10,000 rpm for short period; 6,000 rpm for normal operation; 2,000 rpm with shaft seal
<b>Shaft diameter</b>	10 mm - 9,52 mm - 8 mm - 6 mm
<b>Shaft seal</b>	Available
<b>Starting torque at 25°C</b>	
<b>Ball bearing working life</b>	10 <sup>9</sup> revolutions min.
<b>Shaft loading</b>	Axial 200 N; radial 200 N

## MATERIALS

<b>Mainframe</b>	"Al" thermally stabilised
<b>Housing</b>	"Al" anodised
<b>Shaft</b>	Stainless steel
<b>Light source</b>	GaAsAl infrared light emitting diode MTFB 10 <sup>5</sup> hrs min.

## ENVIRONMENTAL CHARACTERISTICS

<b>Operating temperature</b>	-10 ÷ +70 °C
<b>Storage temperature</b>	-30 ÷ +80 °C
<b>Humidity</b>	Up to 98 % RH without condensation
<b>Protection</b>	<b>K1</b> IP 55 for DIN 40050; <b>K5</b> IP 65 for DIN 40050; <b>K6</b> IP 66 for DIN 40050
<b>Vibrations</b>	10 g (10 ÷ 2000 Hz)
<b>Shock</b>	20 g for 11 m

## ELECTRICAL CHARACTERISTICS

<b>Voltage supply</b>	5 V ±5 % 11/30 V
<b>Protection</b>	Against polarity reverse (not 5 Vcc)
<b>Frequency range (T=-10°C ÷ +70°C)</b>	0 ÷ 20 KHz (L.S.B. without error)
<b>Output</b>	<b>00</b> TTL standard (positive logic) only 5 V <b>20</b> PNP 100 mA standard Open collector (positive logic) <b>21</b> PNP 100 mA standard pull-down resistor included (positive logic) <b>22</b> NPN 100 mA standard Open collector (negative logic) <b>23</b> NPN 100 mA standard pull-down resistor included (negative logic) <b>30</b> PUSH-PULL 100 mA (positive logic) <b>Snnx</b> SSI interface I (*)

## CONNECTION CONFIGURATIONS

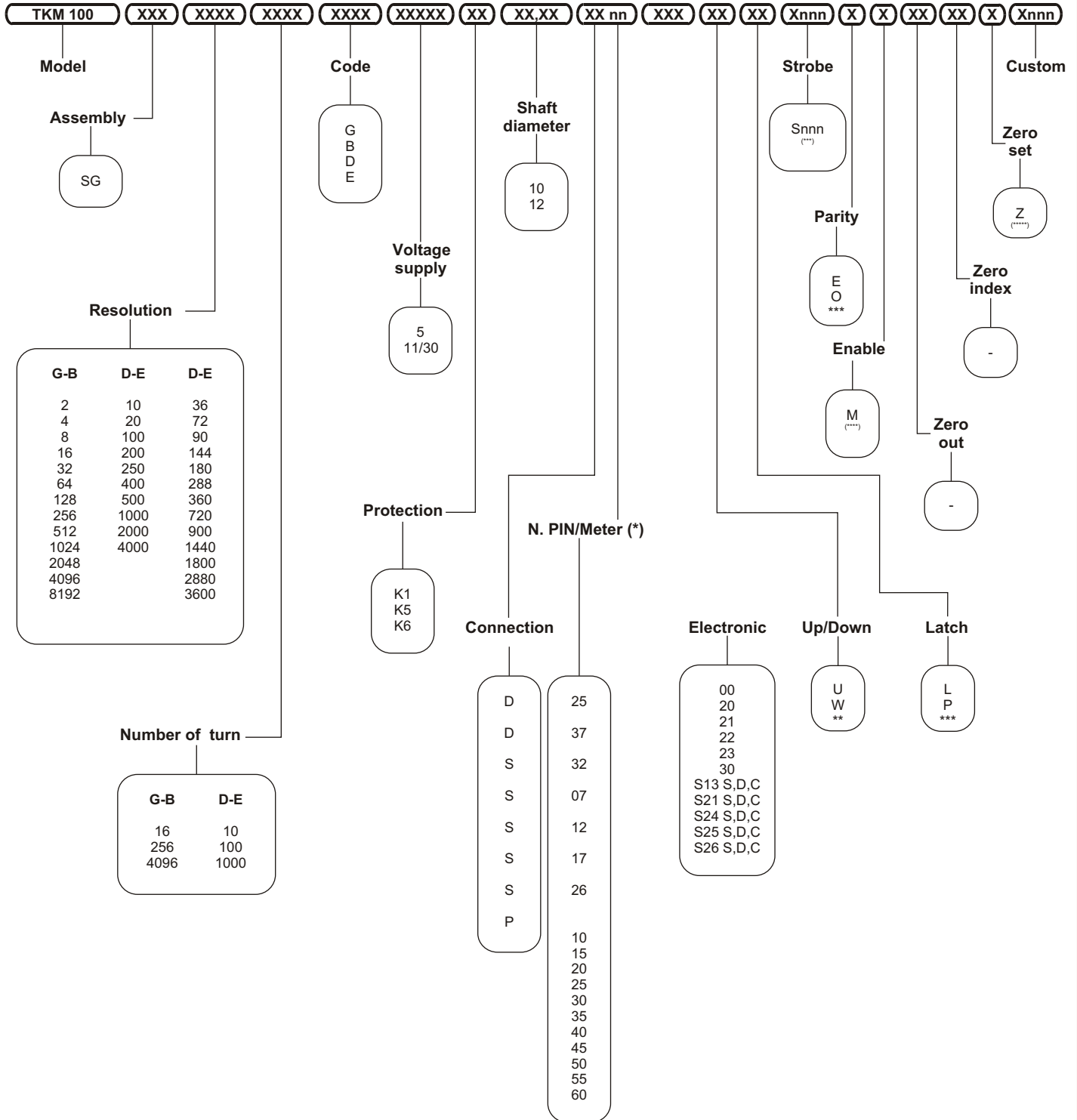
<b>P</b> axial cable gland with 1÷ 6 m	<b>S17</b> axial 17 pin MIL connector
<b>S26</b> axial 26 pin MIL connector	<b>D25</b> axial 25 pin connector
<b>S32</b> axial 32 pin MIL connector	<b>D37</b> axial 37 pin connector
<b>S07</b> axial 07 pin MIL connector	
<b>S12</b> axial 12 pin MIL connector	

## OPTIONAL FUNCTIONS

<b>U</b> Up/Down NPN	<b>S</b> Strobe	<b>R</b> Reverse ( inverted code)
<b>W</b> Up/Down PNP	<b>M</b> Enable NPN	<b>Z</b> Zero set NPN
<b>L</b> Latch NPN	<b>E</b> "Even" o even parity	<b>V</b> Zero Signal
<b>P</b> Latch PNP	<b>O</b> "Odd" o odd parity	

(\*) nn = number of bit that do compose the protocol (13, 21, 24, 25, 26)  
x = bit alignment on the right (D), on the left (S), at center (C)

# Order code: TKM100 series



(\*) 10 = 1,0 m ... 60 = 6,0 m

(\*\*) included in series price

(\*\*\*) unique option which includes always the Latch, Strobe and Parity signal (included always when ordering B binary code); indicate only Snnn, where the 1st and 2nd figure = pulse length in  $\mu$ s the 3rd = multiplier (nr of "0" to be added). Example: 201 = 20 x 10 = 200  $\mu$ s; 104 = 10 x 10.000 = 100.000  $\mu$ s

(\*\*\*\*) is always included with electronics 00, 20 and 22

(\*\*\*\*\*) optional